

Work Order ID 52728

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Item ID: D350-721-043
Revision ID: N/A
Item Name: Heli Utility Basket, Lightweight, Short
Start Date: 10/09/09 Start Qty: 1.00
Required Date: 10/13/09 Req'd Qty: 1.00
Reference: ECN 09-685

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:
QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

DC

0.00

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-721-043 CHG003
ADD DSI 9485 & DSI 9486

u 09.10.09
S 07/06/09

110

0.00

Packaging

0.00

Packaging

Pick Kit

Memo

PULL FROM STOCK:

1 X D350-721-043 B47824
ADD TO KIT IN STOCK
8 X D2732-030
8 X AN4-15A
PER ECN09-685

✓ CHG002

09/10/09

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-09 TEL: 1-613-632-5200	
P/N	D350-721-043	CHG	CHG002
DESC.	Heli-Utility-Basket, Lwt, Short	STC	SH93-1
LOT	B47824	STC	SR00600NY
MODEL	AS350/355	STC	
MADE IN CANADA		D2729-1	

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Stop



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Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date: _____
QC: Date: _____

Tooling: Date: _____

SPC (Y/N): Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC4- 100% Inspect kits for completeness

0.00

⇒ Sorted 14

Ⓡ f

QC

Memo

0.00

Quality Control

160

Packaging

0.00

Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP
USING NEW B/N # CHG 003

PC 9/14/19 Ⓡ

170

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/10/20 Ⓡ
ME 09-10-19

Picklist Print

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Work Order ID: 52728

Parent Item: D350-721-043RevN/A

Parent Item Name: Heli Utility Basket, Lightweight, Short


Comments:

Start Date: 10/09/09

Required Date: 10/13/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A  Bolt		Purchased	No				Each	364.0000	8.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	364	
107737	8	
108077	1	
108868	7	
109148	18	
110399	8	
111295	322	

111295 sl

D2732RevB1

Manufactured No



Rubber Extrusion

f 125.8730 2.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	125.873	
38509	24.62	
43118	101.253	

43118 9/10/9

2x

cut 8 x D2732-030

Picklist Print

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Comments:

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Required Date: 10/13/09

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D350-721-043RevN/A		Manufactured	No				Each	1.0000	1.0000			



Heli Utility Basket, Lightweight, Short

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	1	
47824	1	

47824 9/10/09 *WSP*

List Lots

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Criteria : Item ID: D350-721-041RevN/A All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-721-041RevN/A Heli-Utility-Basket, Lightweight	Main Warehouse FG	23532		0.0000		QC21		
	Main Warehouse FG	23657		0.0000		QC21		
	Main Warehouse FG	23778		0.0000		QC21		
Total:				0.0000				